

Date: Monday, 6/12/2006 3:43:25 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BEARING
 Job Number : 27525
 Estimate Number : 10807
 P.O. Number : NIA Part Number : D2611
 This Issue : 6/12/2006 S.O. No. : NIA Drawing Number : D2611 REV B
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : B
 Previous Run : 24769 Material : NIA
 Written By : See Comment Below Due Date : 6/29/2006 Qty: 70 Um: Each
 Checked & Approved By : 06.06.13
 Comment : Est Rev: B 99.06.23 Re-format DM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 1489

C Ldel/15/06 (70)

Purchase part as per Dwg D2611

Possible supplier: Alinabal,

P/N: CBA-6-B2

Material release note required

2.0 CBA6B2 BEARING



Comment: Qty.: 1.0000 Each(s)/Unit Total: 70.0000 Each(s)
 Bearing

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

C Ldel/23/06

(70)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

06.06.26 (70)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST52

06/06/26 (70)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: DP Date: 06/06/27

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Monday, 6/12/2006 3:43:26 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 27525

Part Number: D2611

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



70

Comment: DOCUMENT CONTROL

Inspection Level 21

06/06/27

Job Completion



06-06-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

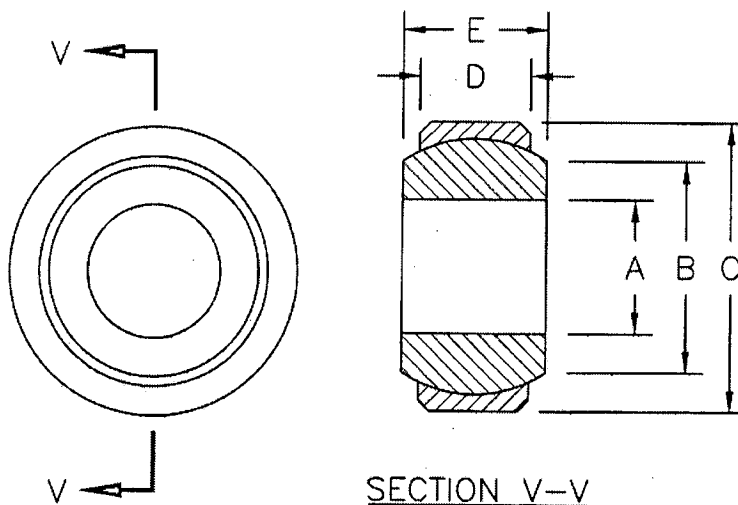
QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2611	REV. B SHEET 1 OF 1
DATE 01.07.04		TITLE BEARING	SCALE NTS
A	97.07.31	NEW ISSUE	
B	01.07.04	REDRAWN	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SPHERICAL BEARING
POSSIBLE SUPPLIERS: ALINABAL, P/N CBA-6-B2
ALL DIMENSIONS ARE IN INCHES



A	B	C	D	E
0.375	0.592 (REF)	0.8125 ^{+0.0000} _{-0.0005}	0.312±0.005	0.406±0.005

RELEASED
01.07.05 *[Signature]*

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27525

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CERTIFICATE OF COMPLIANCE

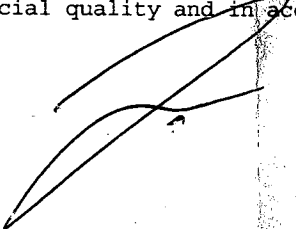
Attention: Quality Control Manager

Alinabal Part Description: CBA 6 B2

Customer Part Number: D261P

Customer P.O. Number: PO00001489

We certify that all parts manufactured or supplied by this company on subject purchase order are of a good commercial quality and in accordance with applicable purchase order, drawings and specifications.


Alinabal Authorized Representative

6/16/06
Date